

TECHNICAL DATA SHEET

**Performance Characteristics**

Property	Typical Value	Test Method*
<b>Particles and Fibers</b> LPC: ≥0.5 μm Fibers: >100 μm	72 x 10 <sup>6</sup> particles/m <sup>2</sup> 55,000 fibers/m <sup>2</sup>	1, TM22 2, TM22
<b>Nonvolatile Residue</b> IPA extractant DIW extractant Ethanol extractant	0.01 g/m <sup>2</sup> 0.03 g/m <sup>2</sup> 0.01 g/m <sup>2</sup>	1, TM1 1, TM1 1, TM1
<b>Ions</b> Sodium Potassium Chloride	12 ppm 1 ppm 10 ppm	1, TM18 1, TM18 1, TM18

**Physical Characteristics**

Property	Typical Value	Test Method*
<b>Absorbency</b> Sorptive capacity Sorptive rate	360 mL/m <sup>2</sup> <0.3 seconds	1, TM20 1, TM20
<b>Basis Weight</b>	69 g/m <sup>2</sup>	1, TM20

**\*Test Methods**

- 1 – “Evaluating Wiping Materials Used in Cleanroom and Other Controlled Environments,” IEST-RP-CC004.3, Institute for Environmental Sciences and Technology, Rolling Meadows, IL, 2004; [www.iest.org](http://www.iest.org).
- 2 – E2090-12, “Standard Test Method for Size-Differentiated Counting of Particles and Fibers Released from Cleanroom Wipers Using Optical and Scanning Electron Microscopy,” ASTM International, West Conshohocken, PA, 2012; [www.astm.org](http://www.astm.org).

TM – Refers to Texwipe Test Method – available upon request. Contact Texwipe Customer Service at [www.texwipe.com](http://www.texwipe.com) or [info@texwipe.com](mailto:info@texwipe.com) for a copy.

Note: The data in this table represent typical analyses.

**For non-sterile products:**

- TX1045, TX1048, TX8488 – filled using Semiconductor grade IPA.
- TX1041, TX1065, TX1067 – filled using USP grade IPA.
- TX1068 – filled using USP grade Ethanol.

**For sterile products:**

- Gamma irradiated to a Sterility Assurance Level of 10<sup>-6</sup> according to AAMI Guidelines.
- Certificates of Compliance, Analysis and Irradiation attached to each case.
- Sterile Validation Documentation available upon request.
- STX1041, TX3214, TX3217 – filled using USP grade IPA.
- STX1068 – filled using USP grade Ethanol.

*Texwipe holds ISO 9001 and ISO 14001 registrations.*

*All Texwipe products conform to GHS classification for labeling (where applicable).*

*Shipping classification based on weight of inner package.*

# TechniCloth<sup>®</sup>

Dry | Pre-Wetted | Sterile

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TechniCloth®  
45% Polyester / 55% Cellulose

## Products

Number	Description	Sterile	Packaging	Case
<b>Dry Wipers – TechniCloth®</b>				
TX604	4" x 4" (10 cm x 10 cm) dry		1,200 wipers/bag (4 packs of 300 wipers)	10 bags
TX606	6" x 6" (15 cm x 15 cm) dry		600 wipers/bag (2 packs of 300 wipers)	10 bags
TX609	9" x 9" (23 cm x 23 cm) dry		300 wipers/bag	10 bags
STX609	9" x 9" (23 cm x 23 cm) dry, sterile	●	100 wiper/bag (4 packs of 25 wipers)	5 bags
TX612	12" x 12" (31 cm x 31 cm) dry		150 wipers/bag	10 bags
TX3210	12" x 12" (31 cm x 31 cm) dry, SterileWipe™ HS II	●	100 wipers/bag (5 packs of 20 wipers)	5 bags
<b>Pre-Wetted Wipers – TechniSat®</b>				
TX1045	6" x 8" (15 cm x 20 cm) pre-wetted with 70% IPA		100 wipers/canister	12 canisters
TX1067	7" x 11" (18 cm x 28 cm) pre-wetted with 70% IPA		200 wipers/reclosable bag	4 bags
TX1068	7" x 11" (18 cm x 28 cm) pre-wetted with 70% Ethanol		50 wipers/flexpack	20 flexpacks
STX1068	7" x 11" (18 cm x 28 cm) pre-wetted with 70% Ethanol, sterile	●	50 wipers/flexpack	20 flexpacks
TX1048	8" x 5" (20 cm x 13 cm) pre-wetted with 6% IPA		210 wipers/refill pack	12 refill packs & 1 tub
STX1041	8" x 5.5" (20 cm x 14 cm) pre-wetted with 70% IPA, sterile	●	50 wipers/reclosable bag	8 bags
TX1041	9" x 11" (23 cm x 28 cm) pre-wetted with 70% IPA		70 wipers/reclosable bag	12 bags
TX1065	9" x 11" (23 cm x 28 cm) pre-wetted with 70% IPA		50 wipers/flexpack	20 flexpacks
TX3214	9" x 11" (23 cm x 28 cm) pre-wetted with 70% IPA, sterile	●	50 wipers/flexpack	20 flexpacks
TX3217	9" x 11" (23 cm x 28 cm) pre-wetted with 70% IPA, sterile	●	20 wipers/flexpack	24 flexpacks
TX8488	9" x 11" (23 cm x 28 cm) pre-wetted with 6% IPA		300 wipers/reclosable bag	3 bags

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## Description

TechniCloth® is made from 45% polyester / 55% cellulose nonwoven material with a cut edge, cleanroom manufactured. Available dry (TechniCloth®), pre-wetted (TechniSat®) and sterile.

## Applications

- Wiping and cleaning surfaces, equipment and parts.
- Spill control.
- Applying and removing lubricants, adhesives, residues and other solutions including disinfectants.
- Cleaning with solvents such as isopropyl alcohol (IPA), ethanol, acetone, and degreasers.
- Cleaning gloves, notebooks, phones or any other item entering the cleanroom.
- Lining trays for holding, protecting, drying and storing of parts, equipment and devices.

## Industries

Aerospace	Animal Laboratory	Biologics
Cleanroom Design/Build	Compounding Pharmacies	Data Storage
Facilities Maintenance	Industrial	Laboratory
Medical Device	Microelectronics	Pharmaceutical
Printing/Graphics	Semiconductor	USP <797> / USP <800>

## Features & Benefits

- Constructed from 45% polyester / 55% cellulose nonwoven creating a durable wiper ideal for spill control, cleaning, and solution application.
- Manufactured to provide low levels of particles and extractables creating a wiper suitable for general cleaning and wiping.
- Excellent chemical resistance for compatibility with a variety of solutions.
- Autoclave safe (dry wipers only).
- TechniSat® products are prewet with 0.2 µm filtered 70% IPA / 30% DIW, 6% IPA/ 94% DIW or 70% Denatured Ethanol / 30% DIW for ease of use.
- TechniSat® wipers provide consistent, optimized cleaning efficiency with repeatable wetness and VOC levels.
- TechniSat® wipers are packaged in easy-to-use, recloseable slider bags, flip-top canisters, tubs, and peel-and-reseal bags reducing solution evaporation that preserves the consistent wiper wetness level.
- Meets USP <797> and USP <800> wiper requirements.
- Individually lot coded for ease of traceability and quality control.

## Cleanroom Environment

- ISO Class 5 – 8
- Class 100 – 100,000
- EU Grade B – D

## Shelf Life

- Non-Sterile (Dry) – 5 years from date of manufacture
- Non-Sterile (Pre-Wetted) – 3 years from date of manufacture
- Sterile (Dry & Pre-Wetted) – 3 years from date of manufacture

Custom products available upon request.